Instructions on how to Terminate N Type Connector.

For 400 Series Coax

Version 1.0

JDTECK INC
DUNS # 005013494
215 Celebration Place, Suite 190
Kissimmee FL 34747

Email: sales@jdteck.com
Tel: 321-939-3816
Fax: 321-939-3819
Tools required to terminate connector.

Slide heat shrink and connector sleeve on cable.

Using side (2) of strip tool, remove outer jacket.

Turn clockwise till the tool spins freely.

3/4" of jacket will be removed by the tool.

Peel back the braid. Be careful not to disrupt the pattern.
400 Series Connector Terminating Instructions

Use connector as a guide to remove dielectric with knife.

With the dielectric removed, it should look like this.

Brass pin should be snug fit with dielectric.

If more than 3/16" is exposed after checking, please redo!

Use 0.128 die to crimp center brass pin.

Use index finger to hold brass pin in place while crimping.
Ensure brass pin is snug on dielectric.

Check for good solid crimp.

Place connector on cable.

Make sure brass pin is about flush with connector face.

Slide up braid over the connector.

Slide up sleeve and press hard to make kink in braid.
400 Series Connector Terminating Instructions

Use small scissors to trim off excess braid past the kink.

Slide up sleeve and make sure no excess braid is showing.

Crimp should look like this. Pull on connector to be sure.

Use thumb to hold sleeve and index to hold connector.

Your braid should look like this when finished.

Slide up heat shrink and apply heat. Joint Complete!